

OptiMax[®] Membranes

OptiMax • OptiMax FR Mineral



OVERVIEW & FEATURES

OptiMax membranes are fiberglass reinforced asphalt-based membranes modified with a specially-designed polyurethane resin designed to extend roof longevity. OptiMax membranes combine two of the most effective waterproofing materials on the market - polyurethane and asphalt - in a patent-pending “active modification” process involving chemically locking the urethane modifier to the asphalt, providing enhanced performance characteristics. This long-lasting, puncture and fatigue resistant membrane is designed to be the waterproofing and reinforcement layer in a modified bitumen roofing system.

OptiMax membranes are designed for use as the top component in a roofing system where superior performance is required. OptiMax can be used in conjunction with Garland modified base sheets depending on the adhesive used. Specifications are available for either hot- or cold-applied two-ply systems. In addition, OptiMax membranes can be used as the top ply in a two-ply flashing system. They can also be used to repair splits, cracks, and other deteriorated areas in existing asphalt based roofing systems.

Unique Chemistry - OptiMax membranes are modified with one of the market’s most effective waterproofing materials - thermoset polyurethane. By cross-linking the polyurethane and asphalt, this compound remains strong over time. This chemistry also maintains flexibility and resilience even when other asphalt-based materials would harden and crack.

Strength and Weatherability - OptiMax membranes are reinforced asphalt-based membranes modified with a specially-designed polyurethane resin that provides enhanced performance characteristics and increases the overall service life of the roof system. OptiMax membranes provide incredible protection against the effects of exterior exposure and as such, the membrane weathers slower than its modified membrane counterpart. OptiMax membranes retain their physical properties when exposed to UV radiation and with improved mineral retention, UV degradation slows even further. The dual fiberglass scrim provides tensile strength in excess of 200 plus pounds per inch in the machine and cross machine direction.

Excellent Heat and Chemical Resistance - The thermoset urethane modifier in OptiMax membranes has extremely high heat resistance. This gives OptiMax membranes better thermal cycling performance than a traditional modified roofing membrane, allowing the membrane to handle the stress of temperature change. OptiMax membranes are also more resistant to chemical factors than traditional modified systems and are proven to maintain mineral adhesion.

Long-Term Protection - OptiMax membranes can be surfaced with reflective minerals, which adhere strongly to the urethane chemistry, reducing problems associated with mineral loss and providing additional UV protection. When subjected to ASTM D 4977 scrub testing, OptiMax retains over 99 percent of its minerals as opposed to less than 80 percent on similarly tested traditional modified mineral sheets, translating to a longer lasting roof.

APPLICATION

Hot-Applied

OptiMax membranes can be used with ASTM D 312, Type III or IV asphalt, Garland’s HPR[®] All-Temp Asphalt or modified asphalt. One modified ply of an approved base sheet is solidly bonded to the approved substrate. OptiMax is then solidly adhered to this base sheet with mopping asphalt.

Cold-Applied

OptiMax can also be applied in Garland’s cold-applied Weatherking[®] or Green-Lock[®] membrane adhesive. One layer of a Garland modified base sheet is applied in Weatherking or Green-Lock membrane adhesive to the approved substrate. OptiMax is then adhered to this base layer with Weatherking or Green-Lock Membrane adhesive.

STORAGE & HANDLING

Take care in the storage of OptiMax membranes. Use caution in handling and loading rolls to prevent damage to the membrane. Store rolls upright, on pallets, indoors, above ground. Do not store rolls on their sides. Do not remove from original packaging until use.

Protect rolls from exposure to sunlight, moisture and extreme cold temperatures - rolls must be stored at temperatures above 50°F (0°C). When installing in cold weather, only the rolls being installed the same day should be removed from heated storage. This will prevent the uninstalled rolls from exposure to the cold climate for extended periods of time.

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Technical Data	OptiMax	OptiMax FR Mineral
Tensile Strength	*MD 215 lbf./in. (38 kN/m) *XD 225 lbf./in. (39 kN/m) **MD 240 lbf./in. (42 kN/m) **XD 240 lbf./in. (42 kN/m)	*MD 205 lbf./in. (36 kN/m) *XD 215 lbf./in. (38 kN/m) **MD 220 lbf./in. (39 kN/m) **XD 230 lbf./in. (40 kN/m)
*Tear Strength	MD 300 lbf. (1334 N) XD 300 lbf. (1334 N)	MD 300 lbf. (1334 N) XD 300 lbf. (1334 N)
*Elongation	MD 4.7% XD 5.0%	MD 4.7% XD 5.0%
*Low Temperature Flex	passes 0°F (-18°C)	passes 0°F (-18°C)

Finished membrane meets and/or exceeds the performance criteria of ASTM D 6163, TYPE III.
Test Method ASTM D 5147 is tested at:

* 2 in./min. @ 73.4 ± 3.6°F ** 0.08 in/min @ 0 ± 3.6°F
(50 MM/MIN. @ 23 ± 2°C) (2.0 mm/min @ -18 ± -3°C)

Roll Dimensions	OptiMax	OptiMax FR Mineral
Width	3 ft. 3 in. (1m)	3 ft. 3 in. (1m)
Length	34 ft. 2 in. (10.42 m)	26 ft. 2 in. (7.98 m)
Weight	85 lbs. (39 kg)	85 lbs. (39 kg)
Nominal Thickness	80 mils (2,032 microns)	145 mils (3,683 microns)
Net Coverage	100 sq. ft. (9.29 m ²)	75 sq. ft. (6.96 m ²)
Packaging	25 rolls/pallet	25 rolls/pallet

Eco-Facts	OptiMax	OptiMax FR Mineral
Recycled Content		
Post-Industrial	21%	-
Post-Consumer	7%	7%

For specific application recommendations, please contact your local Garland Representative or Garland Technical Service Department.

Installation of this product with hot oxidized asphalt may result in exposure to hazardous chemicals. Special care and attention for proper product installation must be followed in all cases. For specific details refer to the NIOSH safe handling practices in publication No. 2003-107, as well as OSHA standard 1910.134 for further exposure precautions.



OptiMax product is protected by U.S. patent # 9,745,473 second patent pending.

For more information, visit us at: www.garlandco.com

The Garland Company, Inc.
3800 East 91st Street
Cleveland, OH 44105
FAX: 216-641-0633
Phone: 216-641-7500
Toll Free: 800-321-9336

Garland Canada Inc.
209 Carrier Drive
Toronto, Ontario
Canada, M9W 5Y8
FAX: 416-747-1980
Phone: 416-747-7995
Toll Free: 800-387-5991
(Only in Canada)

The Garland Company UK LTD
Second Way Centre, Second Way
Avonmouth, Bristol UK BS11 8DF
Phone: 011 44 1174 401050 (Outside UK)
Toll Free: 0800 328 5560 (Only in UK)

Tests verified by independent laboratories. Actual roof performance specifications will vary depending on test speed and temperature. Data reflects samples randomly collected. ± 10% variation may be experienced. The above data supersedes all previously published information. Consult your local Garland Representative or the home office for more information.

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