

OVERVIEW & FEATURES

KEE-Stone FB 60, a thermoplastic cap sheet modified with Ketone Ethylene Ester (KEE), is designed for use as the top component in a multi-ply hybrid system incorporating Garland-approved modified bitumen base sheets. This unique sheet incorporates the industry's highest quality KEE formula, DuPont™ Elvaloy® HP, for superior flexibility and strength.

Under the attractive, bright white surface, this membrane is reinforced with a unique polymer-coated high tensile strength polyester scrim. This distinctive composition provides exceptional puncture, tensile and tear resistance while preserving the flexibility of the membrane. Polyester fleece (6.5 oz. per sq. yd.) is heat bonded to the backside for superior adhesion in hot or cold adhesives.

KEE-Stone meets and exceeds ASTM D 6754, the standard specification for KEE-based sheet roofing.

Long Lasting & Durable - KEE-Stone exceeds standard weathering tests, standing up against even the harshest weather and UV radiation. In accelerated weathering tests, KEE-Stone shows no signs of cracking or cratering even at 100X magnification, which is 10 times more than the ASTM standard requires. In heat aging tests, KEE-Stone retains more than 90% of its breaking strength, elongation and flexibility.

Superior Chemistry & Manufacturing - Garland's KEE-Stone thermoplastic chemistry uses the industry's highest quality KEE compound, for the longest-lasting weatherability. This formula exhibits superior heat resistance while retaining its low-temperature flexibility. While some thermoplastic sheets only add quality KEE above the scrim, KEE-Stone is formulated with KEE throughout the entire sheet because the sheet is only as strong as its weakest point.

Strong & Flexible - KEE-Stone is formulated using the highest grade Dupont™ Elvaloy HP KEE and incorporates more of this premium polymer per square foot than any competitive product. Plus, the unique scrim design provides superior sheet strength for a longer lasting roof that is tough enough to resist damaging elements like hail as well as general wear and tear on the roof's surface.

UV Resistant & Energy Saving - KEE-Stone's white surface and advanced chemistry fight off damaging effects of the sun to protect your building and your wallet. KEE-Stone's bright finish reflects damaging UV rays away from the building, while the KEE formula locks the plasticizer within the membrane to prevent damaging migration that causes lesser materials to dry and crack under UV exposure. These resilient properties earned the seal from the Cool Roof Rating Council (CRRC).

APPLICATION

Hot Application

KEE-Stone FB 60 can be installed over Garland-approved modified base sheets; see the KEE-Stone FB 60 Installation Guide for a list of approved base sheets. Adhere one ply of approved base sheet solidly to the approved substrate. Adhere KEE-Stone cap sheet using ASTM D 312, Type III or IV asphalt, Garland's HPR® All-Temp Asphalt or Garlastic® KM Plus modified asphalt at a rate of 25 lbs. per 100 sq. ft. Once the KEE-Stone FB 60 is adhered, heat-weld seams to seal the membranes together.

Cold Application

KEE-Stone FB 60 can be installed over Garland-approved modified base sheets; see the KEE-Stone FB 60 Installation Guide for a list of approved base sheets. Adhere one ply of approved base sheet solidly to the approved substrate. Apply KEE-Stone cap sheet using Garland's KEE-Lock™ Foam adhesive with ½" to ¾" wide beads (1.27- 1.90 cm), 12" o.c. (30.5 cm). Once the membrane is in place, roll the membrane with a weighted roller to ensure contact with the adhesive and remove air pockets from under the membrane. Once the KEE-Stone FB 60 is adhered, heat-weld seams to seal the membranes together.

STORAGE

Keep rolls in their original packaging and store in a cool dry area until they are ready to be installed. Store rolls on pallets and keep off the ground. Do not store anything on top of the rolls to prevent creasing or damaging the membrane.

PRECAUTIONS

- Wearing sunglasses is recommended when installing this membrane, as the white surface is highly reflective.
- The roof surface can be slippery when wet, take care especially around the roof edge.
- Do not cut open the bags to prevent cutting or piercing the membrane.

KEE-Stone® FB 60

Technical Data	KEE-Stone FB 60
Thickness, min. (ASTM D 751)	0.060 in. (1.5 mm)
Thickness over fiber, min.	0.030 in. (0.762 mm)
Breaking Strength (ASTM D 751, proc. B - strip)	375 lbf (1668N)
*Breaking Strength, strip	>90% of original
Elongation at Break (ASTM D 751, proc. B - strip)	40%
*Elongation at Break, strip	>90% of original
Low Temperature Bend after heat aging (ASTM D 2136)	-40°F (-40°C)
Tearing Strength (ASTM D 751)	120 lbf. min. (534N)
Low Temperature Bend (ASTM D 2136)	-40°F (-40 °C)
Static Puncture Resistance (ASTM D 5602)	pass
Puncture Resistance (ASTM D 751)	161 lbs
Factory Seam Strength (ASTM D 751, Grab Method)	620 lbf. min.

*Retention of properties after heat aging: ASTM D 3045 176°F (80°C) for 56 days

Technical Data	KEE-Stone FB 60
Accelerated Weathering Test After 5000-h xenon arc light exposure: (ASTM G 155)	
Cracking (7x magnification)	none
Crazing (7x magnification)	none
Accelerated Weathering Test After 5000-h fluorescent/condensation exposure: (ASTM G 154)	
Cracking (7x magnification)	none
Crazing (7x magnification)	none

Product meets and exceeds ASTM D 6754

Roll Dimensions	KEE-Stone FB 60
Width	8 ft. (2.4 m)
Length	100 ft. (30.5 m)
Weight	0.49 lbs/ft ² (2.39 kg/m ²)
Nominal Thickness	60 mils (1,524 microns)
Overall Thickness	105 mils (2,667 microns)
Net Coverage	800 sq. ft. (74.32 m ²) per roll
Packaging	9 rolls/pallet (individually bagged)

Eco-Facts	KEE-Stone FB 60
Reflective	0.87
Emittance	0.88
SRI	110



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Tests verified by independent laboratories. Actual roof performance specifications will vary depending on test speed and temperature. Data reflects samples randomly collected. A ± 10% variation may be experienced. The above data supersedes all previously published information. Consult your local Garland Representative or Garland Corporate Office for more information.

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