

**OVERVIEW & FEATURES**

R-Mer Shield is Garland’s newest generation of industry-leading, high-performance, structural standing seam roof systems. R-Mer Shield consists of a 2-1/16” high vertical seam with an extruded aluminum clip and top rail system that helps provide unrivaled wind uplift performance. R-Mer Shield also provides unlimited thermal expansion and contraction, isolation of the seam sealant from the clip, symmetric panel design, and includes mesas and pencil lines to help reduce the risks of oil canning. R-Mer Shield is available in steel, aluminum, zinc, copper and stainless steel.

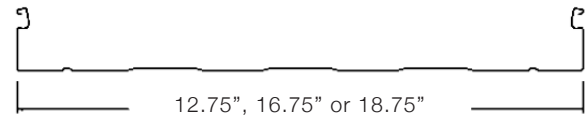
**WIDTHS**

- 12.75”, 16.75” or 18.75”

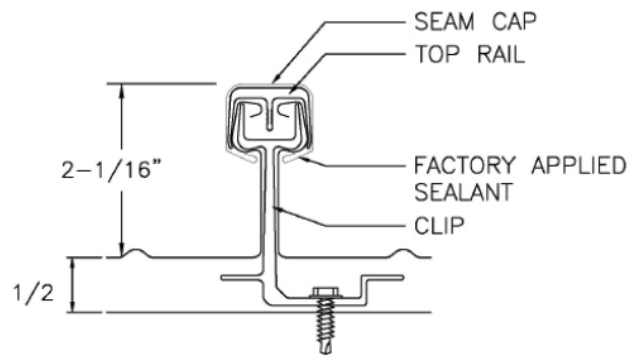
**MATERIALS**

- 24, 22, and 20 gauge G-90 Galvanized steel
- .040”, and .050” Aluminum
- .7mm, .8mm, and 1.0mm Zinc
- 24, 22, and 20 gauge Stainless Steel
- 16 oz. and 20 oz. Copper

**PANEL PROFILE**



**SEAM DETAIL & ASSEMBLY**



## DESIGN CHARACTERISTICS

- Heavy duty, extruded aluminum one-piece clip design provides for unlimited thermal movement
- Symmetrically designed panel/cap configuration contains four (4) layers of steel
- Factory applied hot melt sealant (water barrier) is completely isolated from clip
- 2 -1/16" High vertical seam
- Profile contains mesas or striations to minimize appearance of oil canning
- Spanning capability over open purlins on slopes down to 1/4:12
- 1/2" high clearance between panel and substrate helps ventilation and reduces possibility of condensation
- Ideal for retrofits over existing single plies, BUR's, modified bitumens or other metal roofs
- Continuous top rail option can be used to provide enhanced wind uplift resistance
- 30-year and 40-year warranties available
- Available in factory shippable lengths only; field roll forming not currently available
- Curved or tapered panel options not currently available

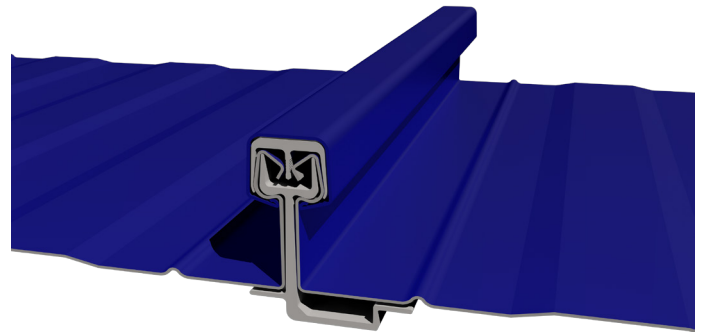
## TEST CLASSIFICATIONS

- Up to FM class I-210 with 4471 test procedure
- Roof system compliance with ASTM E 1592
- Air infiltration test in accordance with ASTM E 1680
- Water penetration test in accordance with ASTM E 1646

## COLORS

Please contact your local Garland Representative for the available colors including those that are CRRC® qualified.

For specific application recommendations and coverage, please contact your local Garland Representative or Garland Technical Service Department.



\*based on qualified colors



For more information, visit us at: [www.garlandco.com](http://www.garlandco.com)

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Tests verified by independent laboratories. Actual roof performance specifications will vary depending on test speed and temperature. Data reflects samples randomly collected. A ± 10% variation may be experienced. The above data supersedes all previously published information. Consult your local Garland Representative or Garland Corporate Office for more information.

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